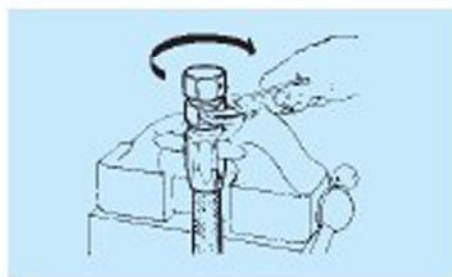
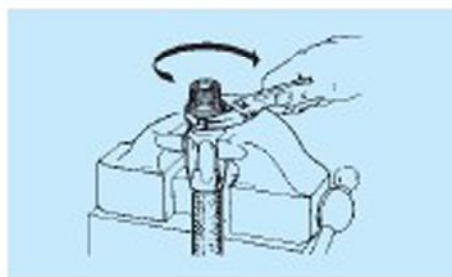


Assembly Instructions for Aeroquip FC300 Hose & Reusable Fittings



1. Cut hose square with cutting machine or fine-tooth hacksaw. Trim any loose wires and remove any excess rubber. Put socket in vice and screw hose counter-clockwise into socket until it bottoms. Back off 1/4 turn.
2. Lubricate inside of hose and nipple threads with oil or grease (hydraulic fluid is not suitable).
3. Screw nipple into socket and hose until the nipple bottoms against the socket. Do not overtighten!
4. With some American fittings a mandrel is required. If necessary, use a connecting piece with suitable thread and slightly upset the sharp end of the nipple. Screw nipple in a clockwise direction into the socket and the hose on the mandrel using a spanner on the hexagonal nut. With swivel nuts leave a maximum of 1 mm clearance between the nut and the socket. Remove, clean and inspect all assemblies thoroughly. Disassemble in reverse order.